



CHECKLIST

Soldering checklist: reliable joins every time

- ☐ Clean the tip before and after each join

- ☐ Heat the pad and lead together for one to three seconds

- ☐ Feed solder to the joint, not the iron

- ☐ Remove the solder first, then the iron

- ☐ Let the joint cool without moving it

- ☐ Inspect for a shiny, smooth fillet with no bridges

- ☐ Trim leads close to the solder
